

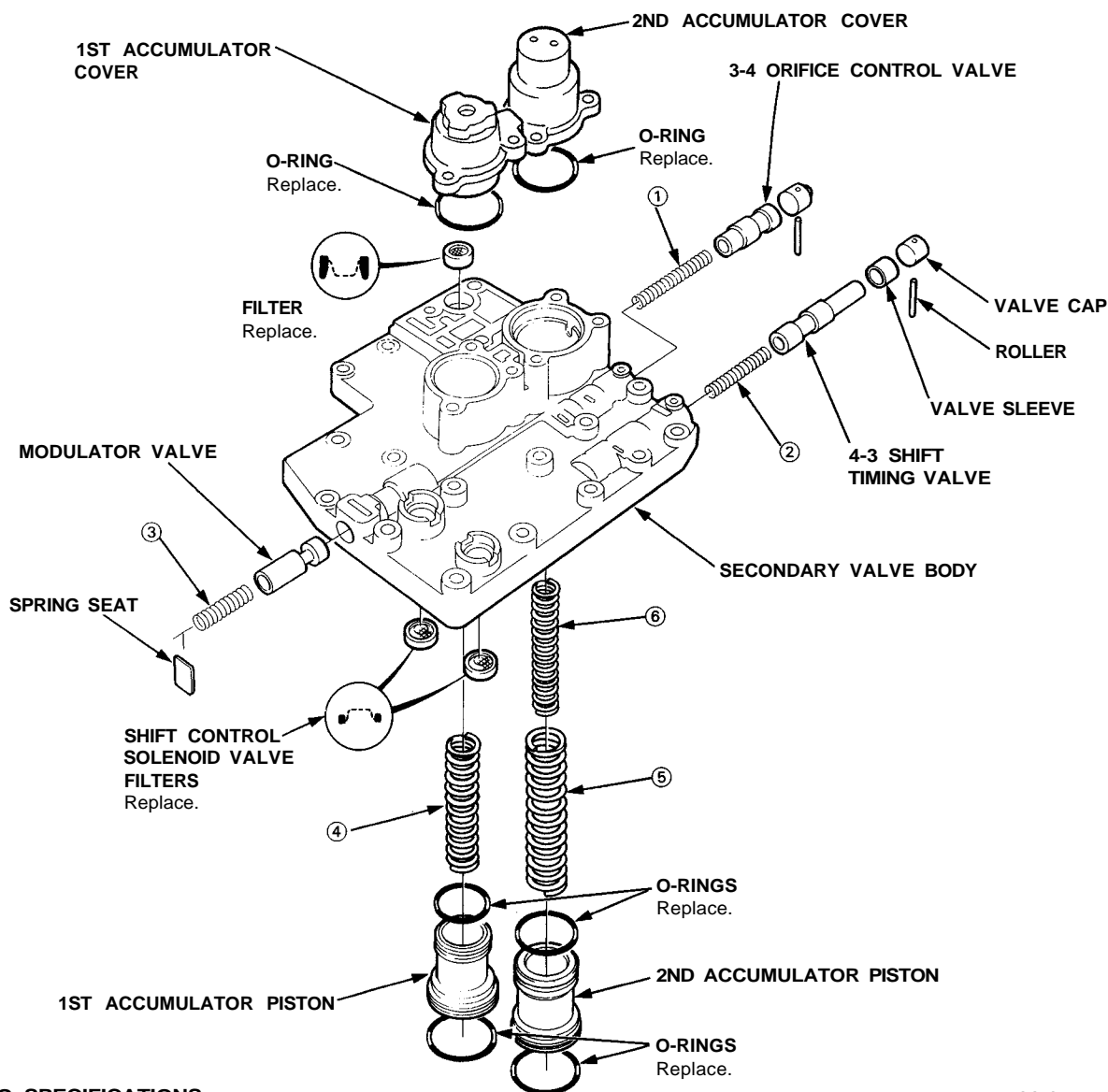


Secondary Valve Body

Disassembly/Inspection/Reassembly

NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner, and dry with compressed air.
- Blow out all passages.
- Check all valves for free movement. If any fail to slide freely, see Valve Body Repair on page 14-114.
- Coat all parts with ATF before reassembly.



SPRING SPECIFICATIONS

Unit: mm (in)

No.	Spring	Standard (New)			
		Wire Dia.	O.D.	Free Length	No. of Coils
①	3-4 orifice control valve spring	1.0 (0.039)	6.6 (0.260)	49.6 (1.953)	26.8
②	4-3 shift timing valve spring	0.7 (0.028)	7.1 (0.280)	35.0 (1.378)	20.4
③	Modulator valve spring A	1.5 (0.059)	9.4 (0.370)	30.6 (1.205)	9.9
	Modulator valve spring A, B	1.4 (0.055)	9.4 (0.370)	33.0 (1.299)	10.5
④	1st accumulator spring	2.9 (0.114)	18.0 (0.709)	75.5 (2.972)	11.5
⑤	2nd accumulator spring A	3.7 (0.146)	22.0 (0.866)	93.7 (3.689)	12.1
⑥	2nd accumulator spring B	1.8 (0.071)	6.6 (0.260)*	80.0 (3.150)	22.7

*: Inside Diameter